

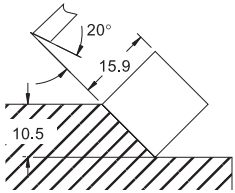


# Insert For Face Mill Cutter

## EXAMPLE

Positive  
Axial Rake  
Radial Rake

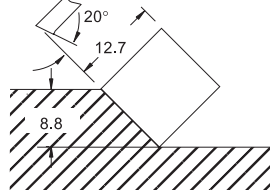
45°



5/8 x 3/16 Insert  
SEC 53  
SECN 1504  
SEKN 1504  
FOR SE-545

Positive  
Axial Rake  
Radial Rake

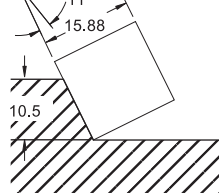
45°



1/2 x 1/8 Insert  
SEC 42  
SECN 1203  
SEKN 1203  
FOR SE-445

Positive  
Axial Rake  
Positive  
Radial Rake

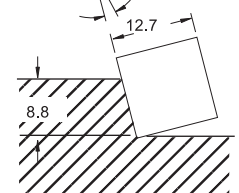
65°



5/8 x 3/16 Insert  
SPU-53, SPCN1504  
SPG-53, SPKN1504  
FOR SP-TYPE

Positive  
Axial Rake  
Radial Rake

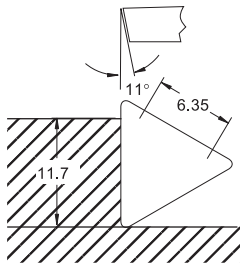
75°



1/2 x 1/8 Insert  
SPU-42, SPKN1203  
SPG-42, SPMN1203  
FOR FP-TYPE

Positive  
Axial Rake

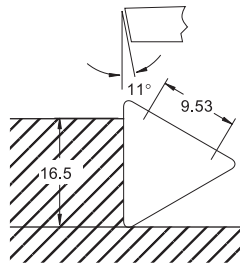
90°



1/4 x 3/32 Insert  
TPG-21  
TPMN1102  
FOR SAE-TYPE

Positive  
Axial Rake

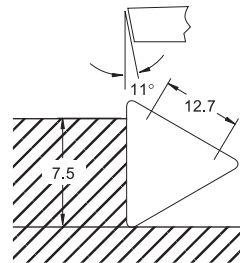
90°



3/8 x 1/8 Insert  
TPU-32  
TPG-32  
TPMN1603  
TPCN1603  
FOR SAE-TYPE

Positive  
Axial Rake  
Radial Rake

90°



1/2 x 3/16 Insert  
TPk-43  
TPKN2204  
TPMN2204  
FOR TP-TYPE

