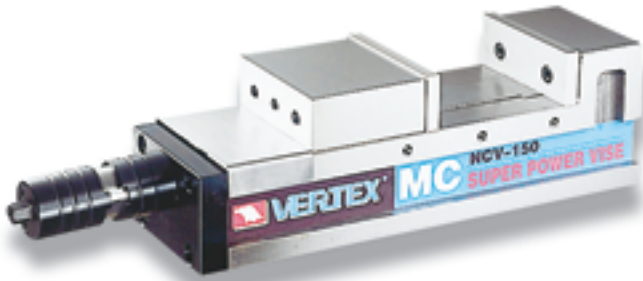




# Hydraulic / Super Power M/C Vise

ORDER NO.: VMC-5H, 6H

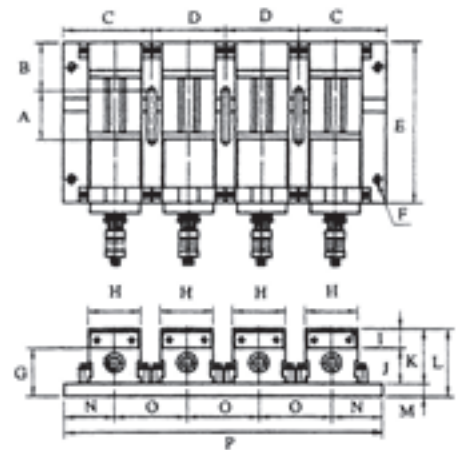
HORIZONTAL TYPE



**Performed Jointly.**

## FEATURES

1. Angle fixed type super power precision hydraulic vise, suitable for vertical and horizontal combined cutting & processing machine for heavy cutting.
2. Angle fixed type spherical segment ball can produce the force for angle locking --- which can release the vise plate floating upward and make no slant of the workpiece.
3. Powerful material - cast iron, and has strong anti-tension, high abrasion, and is uneasy to be deformed.
4. The slide surface of vise bench is treated by hardening above HRC45° which can keep long durability for abrasion with high precision.
5. Movable jaw adjusting screw can adjust the appropriate precision for the vise at any time.
6. Four setting positions of the jaw plate are available, widening the jaw plate opening.



## ACCURACY STANDARD

ITEM	TOLERANCE	ITEM	TOLERANCE	ITEM	TOLERANCE
1	0.01 mm	3	0.02 mm	5	0.02 mm
2	0.03 mm	4	0.02 mm	6	0.02 mm



K	L	M	N	O	Max. Hydraulic Clamping Force	N.W.	CODE NO.
47	25	18	131	19	4000	41	4005-030
60	25	18	161	19	5000	59	4005-031
47	25	18	131	19	4000	41	4005-032
60	25	18	161	19	5000	59	4005-033

## STANDARD ACCESSORIES:

1. Handle
2. Guider Block-2 PCS  
Screw-M6 x 10L - 2 PCS

## Optional Accessory:

- Swivel Base – 1pc