



SIZE:L320 x W290 x H 90(mm)

<p>ON POWER</p> <p>PRO </p> <p>RUN </p> <p>P </p> <p>S </p> <p>F </p> <p>L </p> <p></p> <p></p>	<p>1. POWER SWITCH This switch is located at right-hand side of controller box.</p> <p>2. LED INDICATORS a. The controller is in PROGRAM mode. b. The controller is in RUN mode. c. Displays current position of rotary table in Display Scan. d. Displays the programming angle or position. e. Displays the programming speed. f. Loop count for one step. g. The table rotates as programmed. h. The rotating table slows down and stops.</p> <p>3. LED DISPLAY a. Prog. No 10 programs can be stored in the controller, rangin from 0-9. b. Step: 99 steps for each program. c. Code: OP code setting is possible from 0-9 or A,B,C, d. Data: Displays the angle, position various programmed data.</p>
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