

Boring Head Sets



INSERT NO TBGT060102L-W-T1200A FOR STEEL TBGT060102L-W-T110A FOR CASTING "SUMITOMO" BRAND

Processing Range ø10 ~ ø240mm

Simple, extremely rigid construction, Finest materials and craftsmanship are employed to combine strength, flexibillity and accuracy in a tool of unique design. 2 vertical boring tool holes: one centered and one offset. One cross hole for greater versatility and capacity. Dependable adjustment --- far spread graduation for closer reading. Peractly balanced for high speed operation.

Precision ground & hardened shank are integral with the head for routing and smoother operation.

ORDER NO.	SHANK TYPE	DRAWBAR S.A.E.	THREADS METRIC	WE I GHT (kg)	CODE.NO.
VBH-102	MT3	PLATE TONE	-	7	3401-101
VBH-103	MT4	PLATE TONE	-	7	3401-102
VBH-104	MT5	1"~8W	M24X3.0P	7	3401-103
VBH-105	R8	7/16"~20UNF	7/16"-20	7	3401-104
VBH-106	NT30	1/2"-12W or 1/2"-13W	M12X1.75P	7	3401-105
VBH-107	NT40	5/8"-11W	M16X2.0P	7	3401-106
VBH-108	NT50	1"-8W	M24X3.0P	10	3401-107
VBH-109	BT40	-	M16X2.0P	10	3401-108
VBH-110	SK40	-	M16X2.0P	-	3401-109
VBH-111	C25	-	-	7	3401-110



Boring Head Set C-Type



VBHC-BC2 **SET TYPE**

ORDER NO. WEIGHY (kg) VBHC-SHANK SIZE-VBC-2 1.4 VBHC-SHANK SIZE-VBC-3 1.4

ORDER NO. WEIGHT (kg) CODE.NO. 3401-150 VBHC-R-8-BC-2 2 VBHC-MT-3-BC-2 1,84 3401-151 VBHC-MT-4-BC-2 2.35 3401-152 VBHC-NT-30-BC-2 2 3401-153 VBHC-NT-40-BC-2 3401-154





VBHC-BC3 SET TYPE

Here is a sturby unit of extended boring range, capable of peeling off heavy roughing cuts as well as a tool of extreme sensitivity. The use of a wide base bar holder, resting securely on the body, eliminates the need for a separate side plate. You will note this has now become an integral part of the body. The birect reading adjusting screw is ground affer hard-ening and a plainly marked dial face in nonreflecting satin chrome allows easy reading and adjustments of .005 or less. All Criterion Boring Heads have threaded backs for use with a variety of shanks. his model takes a 1-1/2"-18 threaded ahank. SHANK SIZE: NT-30,40,50, MT-3,4,5,R8

WEIGHT (kg)	CODE.NO.	
4.2	3401-160	
4.4	3401-161	
4.6	3401-162	
4.2	3401-163	
4.8	3401-164	
6.8	3401-165	
	4.2 4.4 4.6 4.2 4.8	