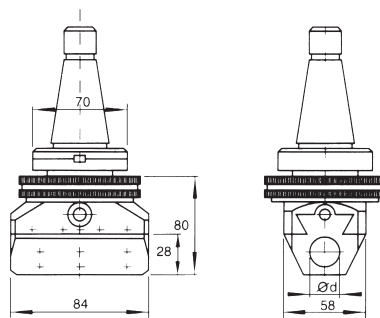




Universal Boring And Facing Master Head



FULL SET

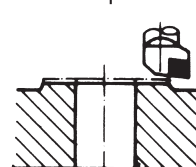
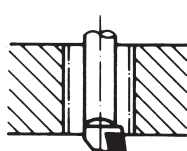
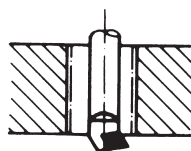
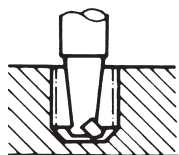
ORDER NO.	SHANK TYPE	DRAWBAR S.A.E.	THREAD METRIC	WEIGHE (kg)	CODE NO.
VBHU-202	MT-3	1/2"-12W	M12X1.5P	4.6	3401-001
VBHU-203	MT-4	5/8"-11W	M16X2.0P	5	3401-002
VBHU-204	MT-5	1"-8W	M24X3.0P	6	3401-003
VBHU-205	R-8	7/16"-20UNF	n/a	4.8	3401-004
VBHU-206	NT-30	1/2"-12W	M12X1.75P	4.5	3401-005
VBHU-207	NT-40	5/8"-11W	M16X2.0P	4.9	3401-006
VBHU-208	NT-50	1"-8W	M24X3.0P	7.6	3401-007
VBHU-209	BT-40		M16X2.0P	5.6	3401-008

SPECIFICATION

Unit:mm

	ACTUAL SIZE	OVERING BAR HOLE SIZE	BORING BAR HOLE SIZE	CENTER DIST BETWEEN HOLES.	CROSS HOLE DIA	OFFSET
VBHU	84	100	18	23	18	15

It is construction with precision parts, freedom of selection feeding quantity, auto feed and stop. Processing range from 5mm to 250mm.



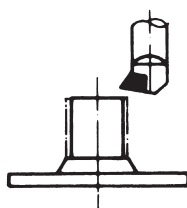
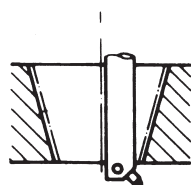
Boring with several different bits from 5Ø-250mm

From inside outward

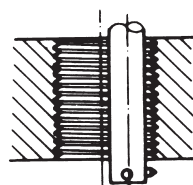
From inside inward



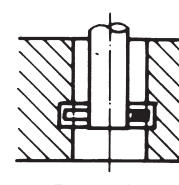
Taper turning



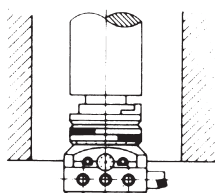
Outside turning



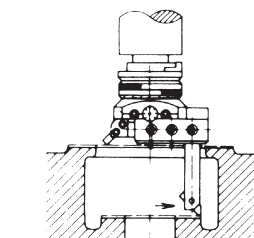
Thread Cutting



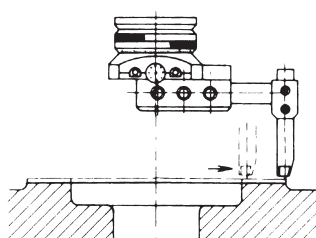
Recessing



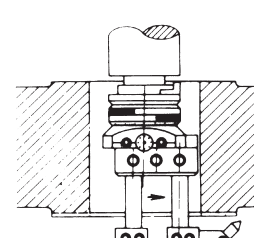
Because of the small construction of the facing and boring heads deep bores can be made. In this case the boring bit is fixed directly in the side.



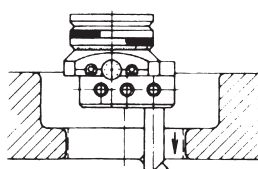
Facing in two areas with one boringbar and boringbar holder



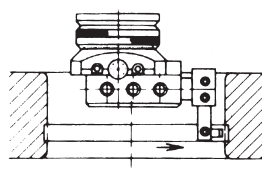
Facing of large Ø with long boringbar holden reinforced by rings and draw in screw



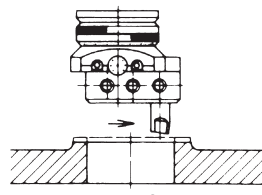
Facing of the reverse side by using boringbar holders contained in attachment.



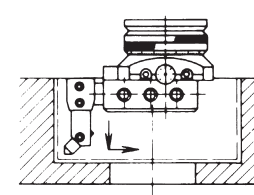
Boring with long boringbar



Recessing with short boringbar holder and a boringbar



Facing with bit fixed directly in slide



Boring and facing with short boringbar holder and a boringbar